

HP 22/24 Transmission Sight Glass Installation Instructions

1. Raise front of vehicle and support using jackstands or ramps to assure oil level is below plug
2. The factory fill plug is an 8 mm allen key socket. Depending on how dirty the area is you may need to clean the inside of the factory fill level plug with a screwdriver to allow your allen key or socket to seat firmly. Check and clean as necessary before moving to next step.



3. Set parking brake and chock wheels securely
4. Enter vehicle and place foot firmly on brake pedal. Start vehicle and while maintaining pressure on brake pedal cycle shifter through all positions stopping for 5 seconds at each position, returning to park position.

5. Remove factory plug.



6. Install and tighten to 20 ft-lbs. Overtorquing will damage threads.

7. Place vehicle on level ground. If oil level cannot be seen in plug window, repeat steps 1-3, fill with oil, and repeat steps 4-6.

